



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5372-1

Job Sheet 180159



Part No: D5372-1

Job Qty: 12 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-12-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Machining-4		DAS 18/07/09
100	Bandsaw	12 pcs	7/27/18	7/27/18	0.00	0.80	Bandsaw1		52 18/07/09
110	CNC Vertical Machining	12 pcs	7/27/18	7/27/18	0.29	12.63	HAAS1-2		9-89 18/07/09
120	QC	12 pcs	7/27/18	7/27/18	0.00	0.00	QC2 Machining-4		18/07/09
130	QC	12 pcs	7/27/18	7/27/18	0.00	0.00	QC8 Machining-4		18/07/15
140	Packaging	12 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-2	5159	JUL 17/2018
150	QC21-SA	12 Ea	7/27/18	7/27/18	0.00	0.00	QC21		JUL 17/2018

Part Op 100 - Cut blank: 2.700" x 2.700
Descriptions: 110 - 1-Machine AS PER Dwg D5372

5-700 Long

DAS 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINB0.750X1.000	Delrin Bar	5.4960 ft (.458 ea) 5.8 pi	90-Start up Operation	M134641

Job Allocations

Operation	Component Part	Required
90-Start up Operation	MDELINB0.750X1.000	5

MDELINB0.750X1.000
M134641

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
Dart Aerospace Ltd. 1270 Aberdeen Street NewKensbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/09/18 Container No: S090035 Part: D5372-1 Job No: 180159 Serial No/Batch: S090035 Revision: Inspector: Exp Date: Instructions:				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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